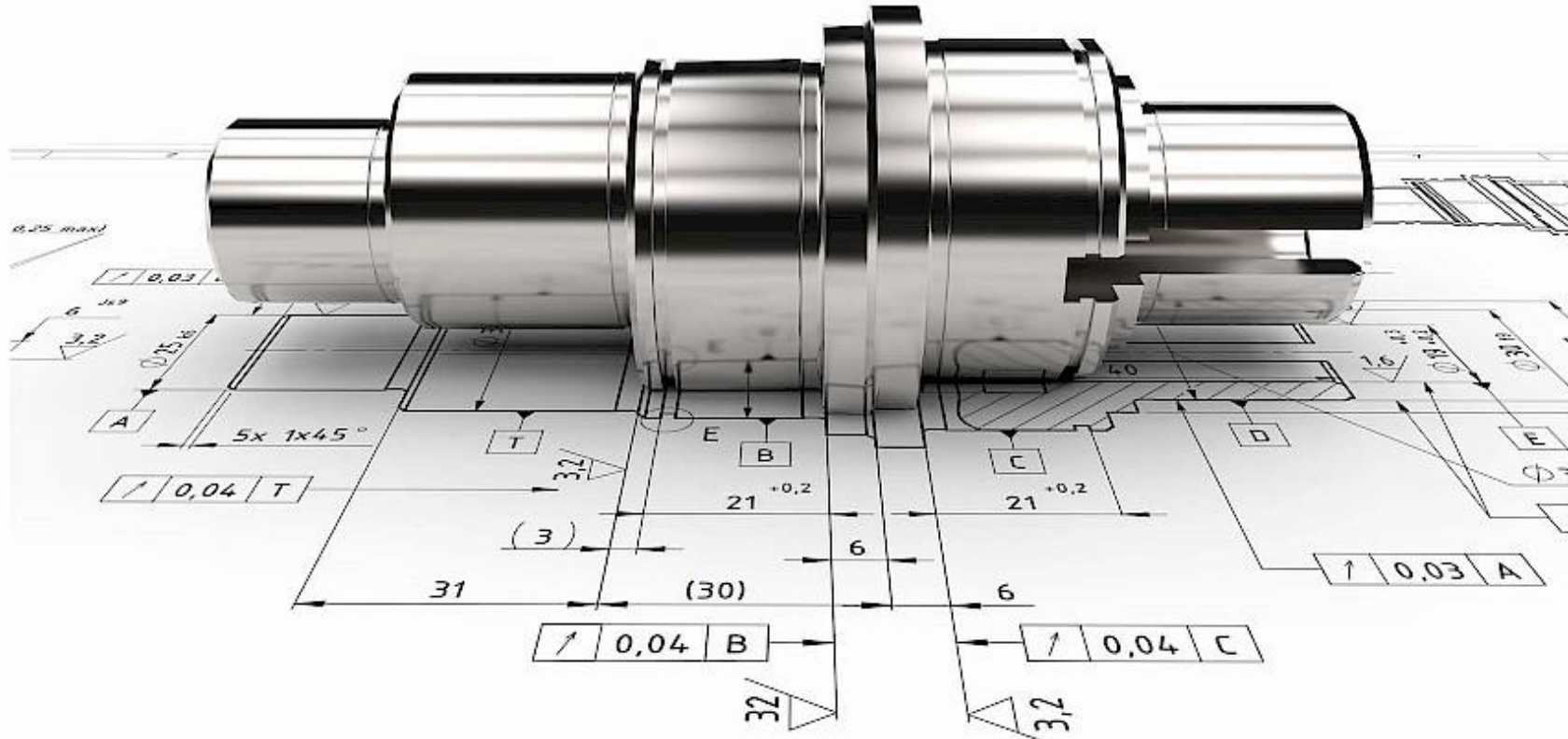


Shafts, axels_2



MATERIALS

Material requirements:

- high fatigue strength (the ability to withstand alternating loads),
- rigidity (have a high modulus of elasticity),
- good machinability of material (geometrical features such as grooves, holes, threads, and keyways may need to be machined)



Low- to medium-carbon and alloy steels meet these requirements most fully.

SHAFTS DESIGN

Shafts may be calculated for:

- **Strength;**
- **Stiffness;**
- **Natural frequency.**

STRENGTH

Calculation of shafts for strength is divided into 3 stages:

- **Minimum diameter of the shaft;**
- **Shaft construction;**
- **Strength analysis.**

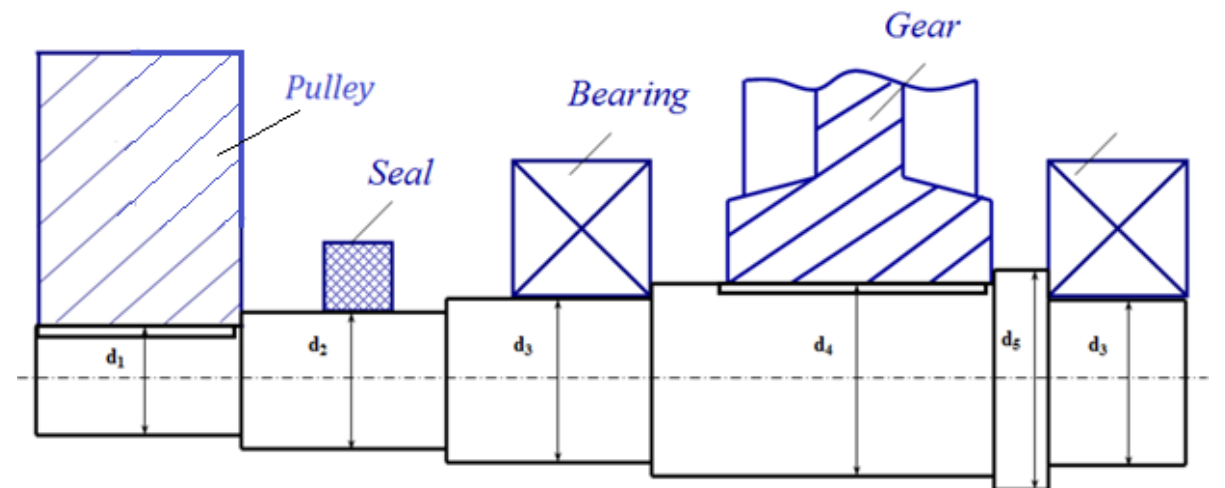
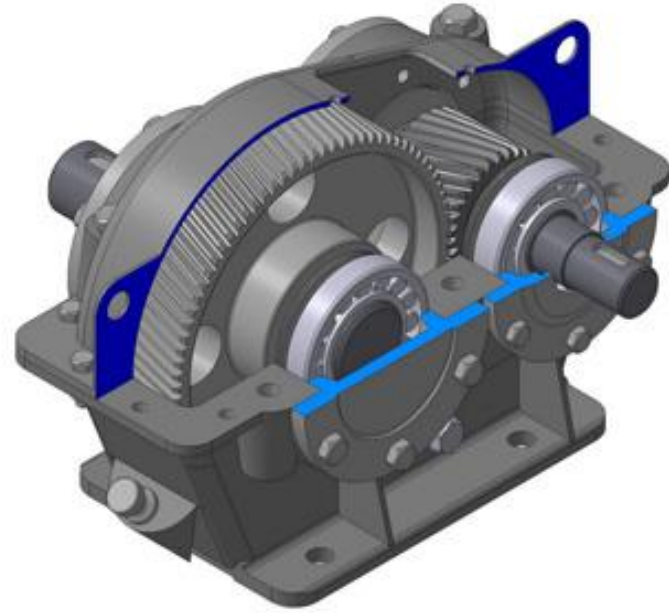
MINIMUM DIAMETER OF THE SHAFT

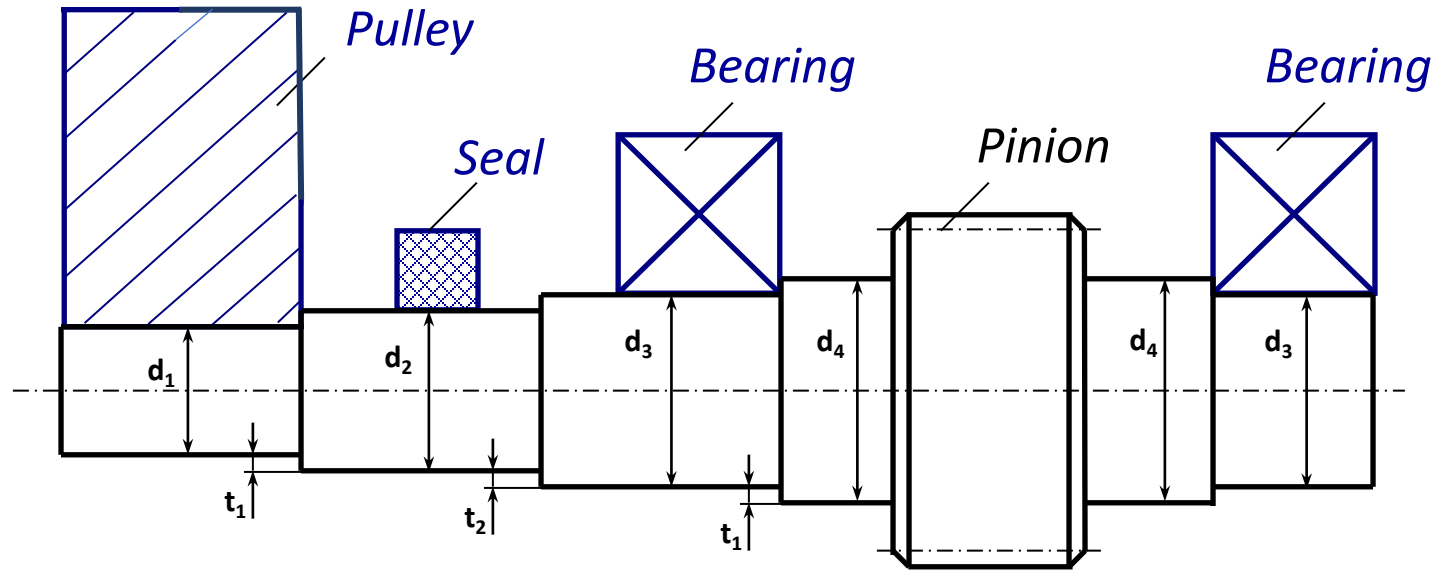
Minimum diameter of the shaft is determined taking into account **torsion stresses** only. In order to compensate neglect of bending stresses the allowable torsion stress is assumed as down rated ($[\tau]=15\dots30$ MPa).

$$\tau = \frac{T}{W_p}; \quad W_p = \frac{\pi \cdot d^3}{16}.$$

$$d_{min} = \sqrt[3]{\frac{T}{0.2 \cdot [\tau]}}.$$

SHAFT CONSTRUCTION





$$d_1 = d_{min};$$

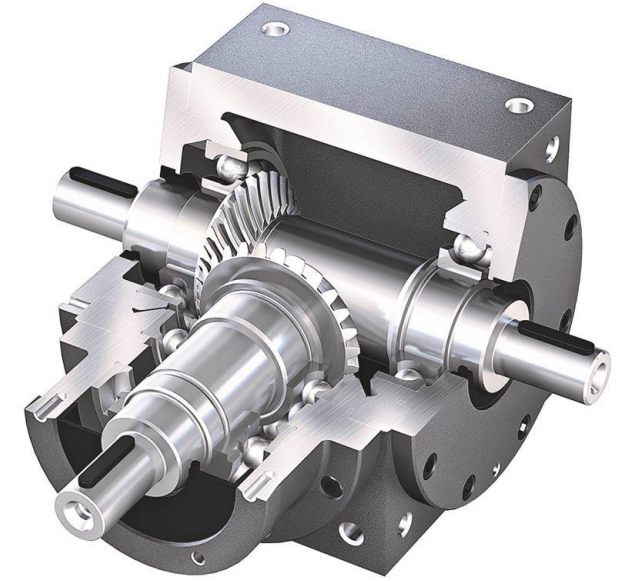
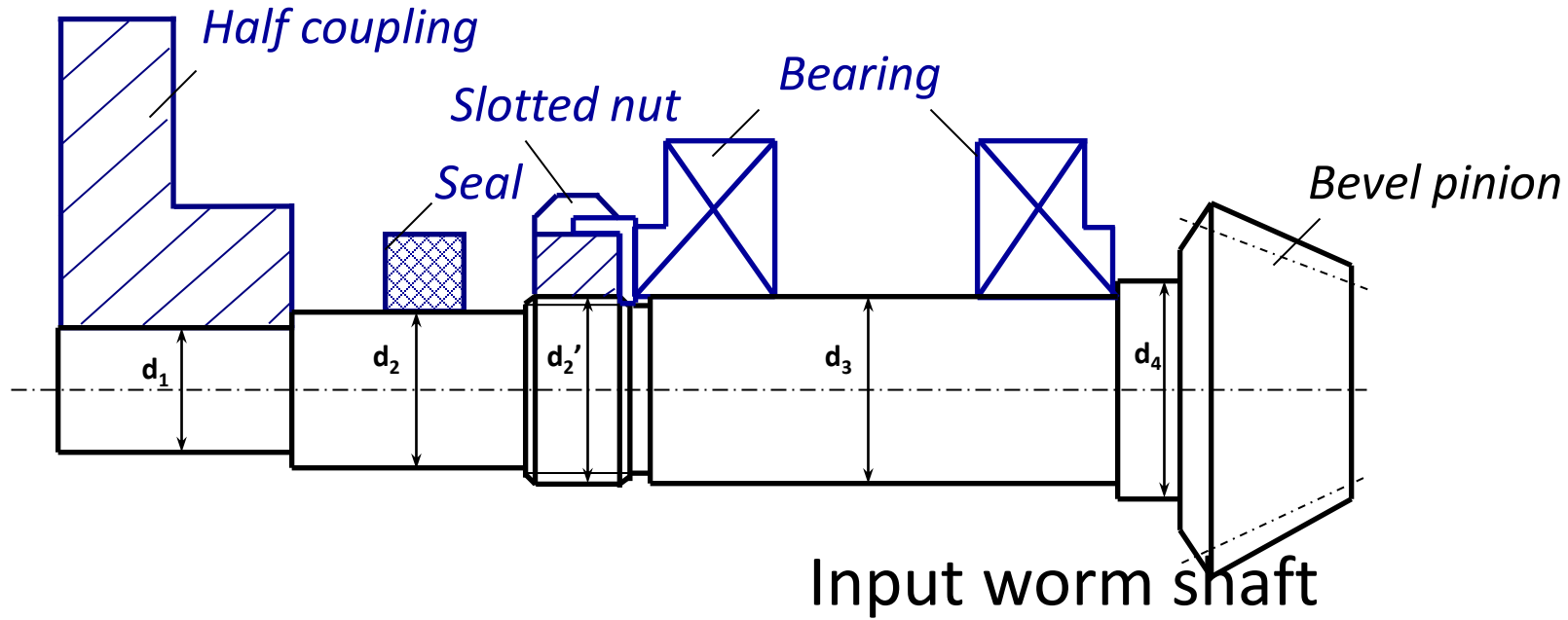
$$d_2 = d_1 + 2 \cdot t_1;$$

$$d_3 = d_2 + 2 \cdot t_2;$$

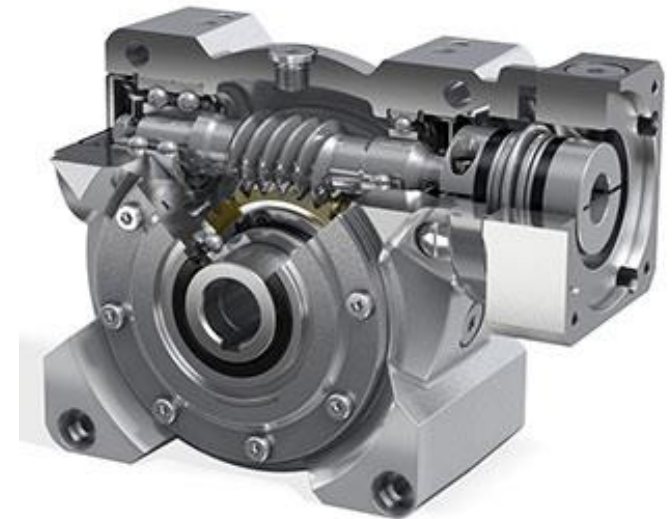
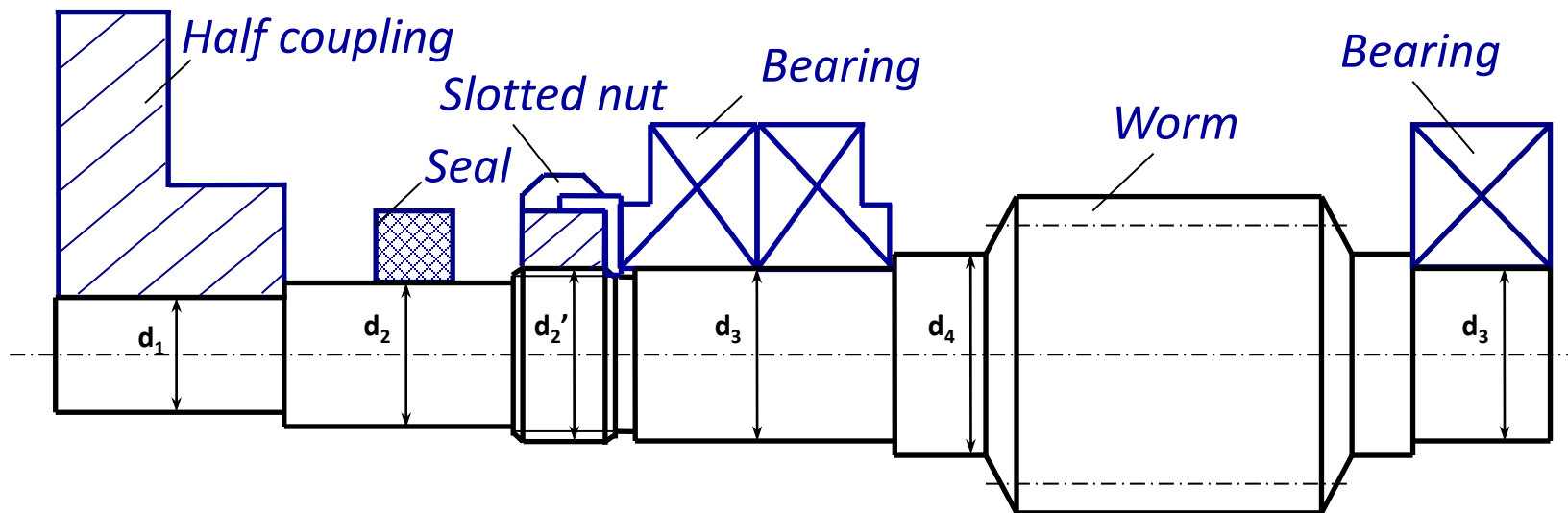
$$d_4 = d_3 + 2 \cdot t_1.$$

d, mm	20...50	55...120
t_1, mm	2; 2.5	5
t_2, mm	1; 1.5	2.5

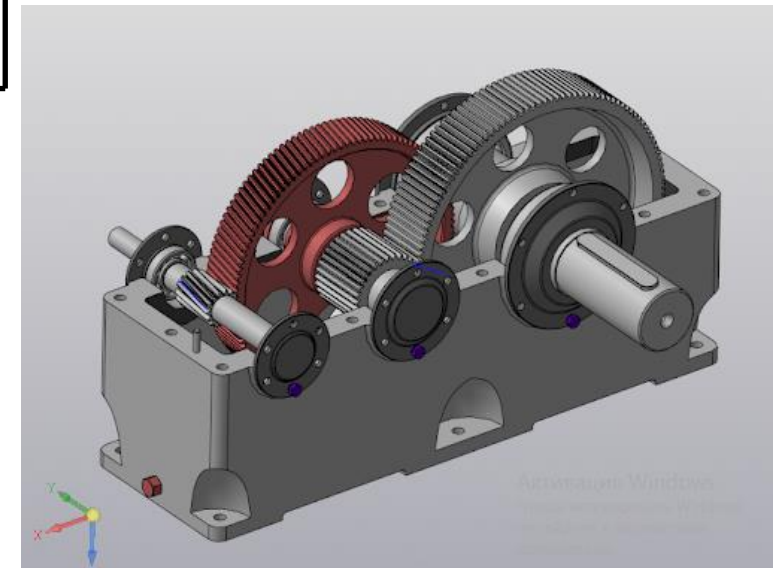
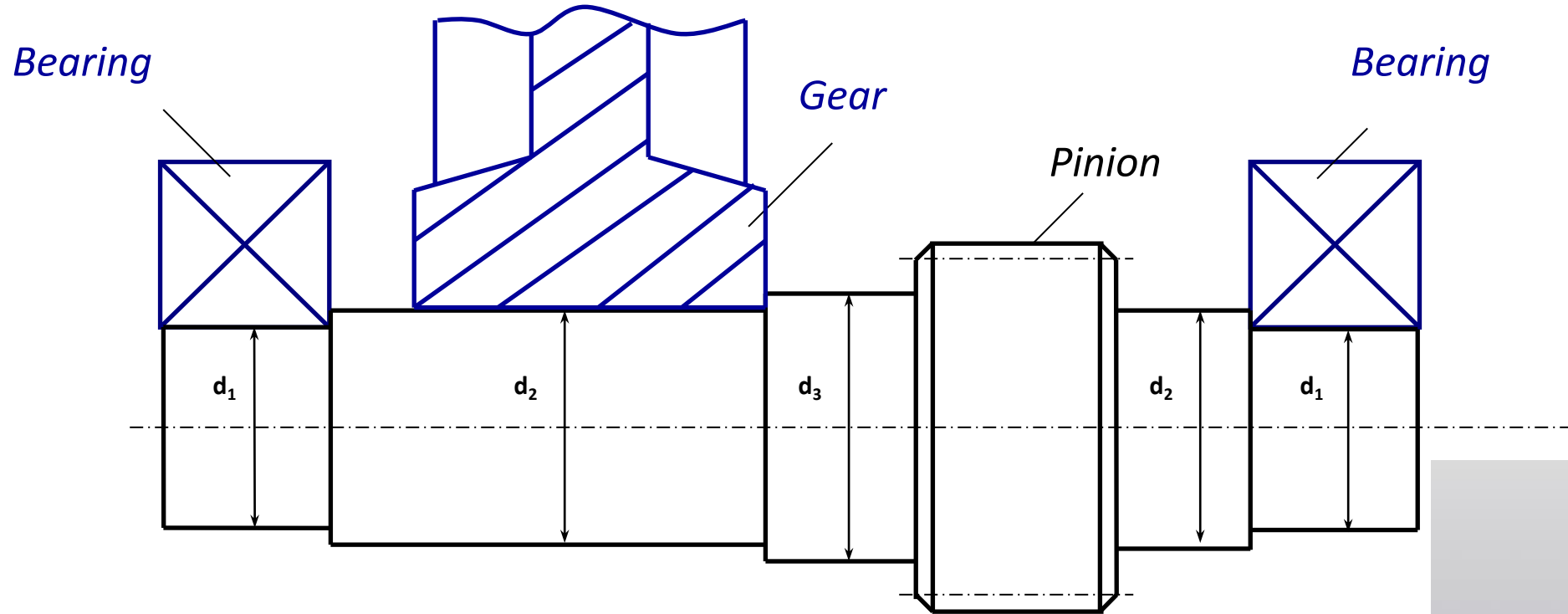
Input bevel pinion shaft



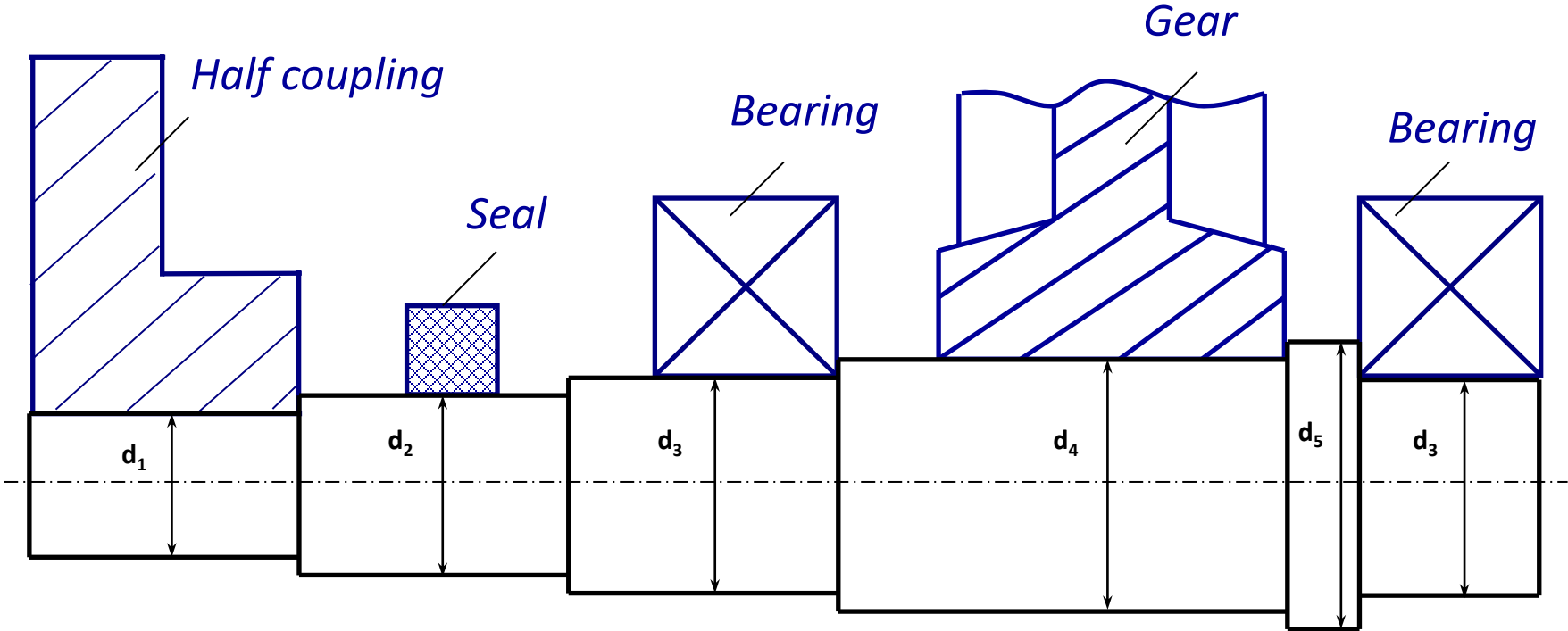
Input worm shaft



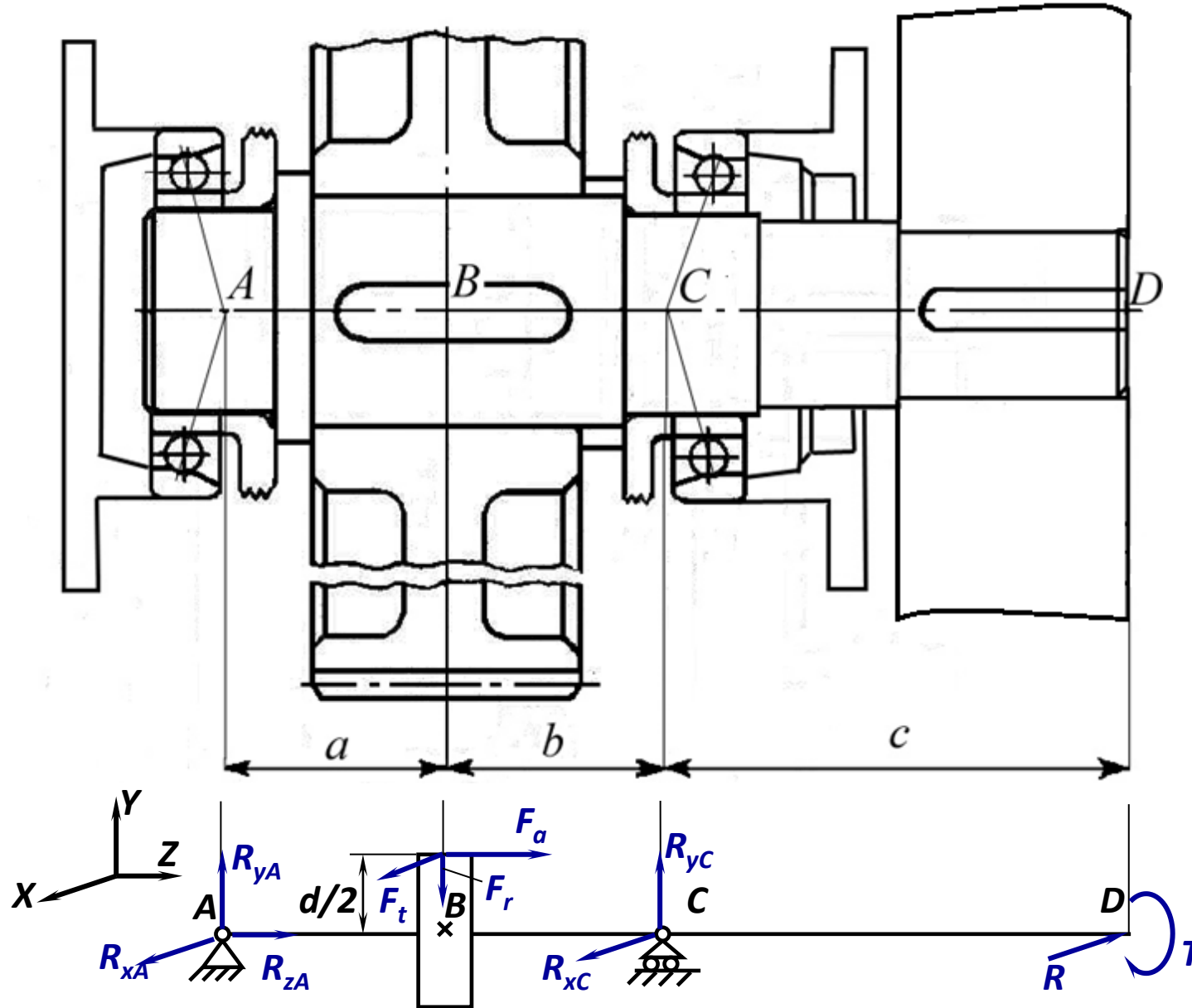
Intermediate shaft



Output shaft



STATIC STRENGTH



R - load on the shaft from a belt drive (Step 2 (15))

$$R = 2 \cdot F_0 \cdot z \cdot \sin\left(\frac{\alpha_1}{2}\right);$$

F_t, F_r, F_a - gear forces (Step 3_3)

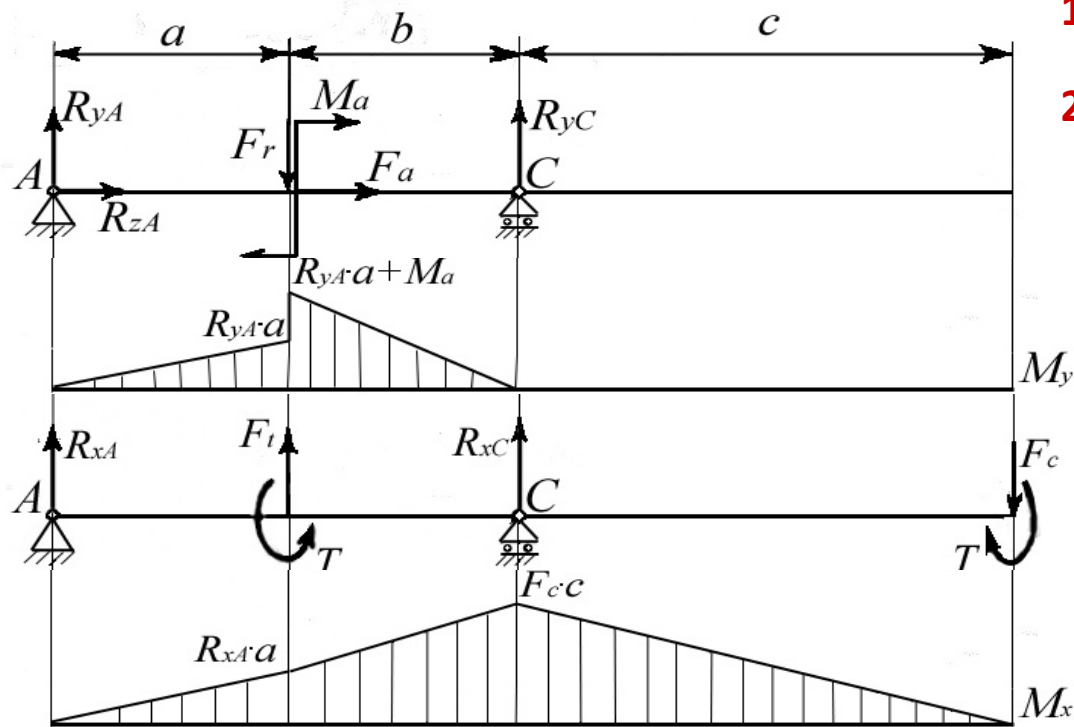
$$F_t = \frac{2 \cdot T_1}{d_{w1}};$$

$$F_r = \frac{F_t \cdot \operatorname{tg} \alpha_n}{\cos \beta};$$

$$F_a = F_t \cdot \operatorname{tg} \beta.$$

T - second shaft torque (Step 1)

1. Draw the analytical model in the vertical plane and transfer all forces to the shaft;
2. Determine vertical support reactions R_{yA} and R_{yC}
3. Plot the bending moment diagram in the vertical plane;
4. Draw the analytical model in the horizontal plane and transfer all forces to the shaft;
5. Determine horizontal support reactions R_{xA} and R_{xC}
6. Plot the bending moment diagram in the horizontal plane;
7. Plot the total bending moment diagram $(M_{\Sigma} = \sqrt{M_x^2 + M_y^2})$;
8. Plot the torsion moment diagram;
9. Plot the total moment diagram $(M_{\text{tot}} = \sqrt{M_t^2 + 0.75 \cdot T^2})$.



$$1. M_a = F_a \cdot \frac{d}{2}.$$

$$2. \sum M_A = 0 : -F_r \cdot a - M_a + R_{yC} \cdot (a + b) = 0;$$

$$R_{yC} = \frac{F_r \cdot a + M_a}{a + b};$$

$$\sum M_c = 0 : -R_{yA} \cdot (a + b) + F_r \cdot b - M_a = 0;$$

$$R_{yA} = \frac{F_r \cdot b - M_a}{a + b};$$

$$\text{Checking: } \sum F_{yi} = 0 : R_{yA} - F_r + R_{yC} = 0.$$

$$3. 0 \leq x \leq a; \quad M_y = R_{yA} \cdot x;$$

$$M_y(0) = 0; \quad M_y(a) = R_{yA} \cdot a;$$

$$a \leq x \leq a + b;$$

$$M_y = R_{yA} \cdot x + M_a - F_r \cdot (x - a);$$

$$M_y(a) = R_{yA} \cdot a + M_a; \quad M_y(a + b) = 0.$$

$$R_{xC} = \frac{-F_t \cdot a + F_c \cdot (a + b + c)}{a + b};$$

$$R_{xA} = \frac{-F_t \cdot b - F_c \cdot c}{a + b};$$

$$4. T = F_t \cdot \frac{d}{2}.$$

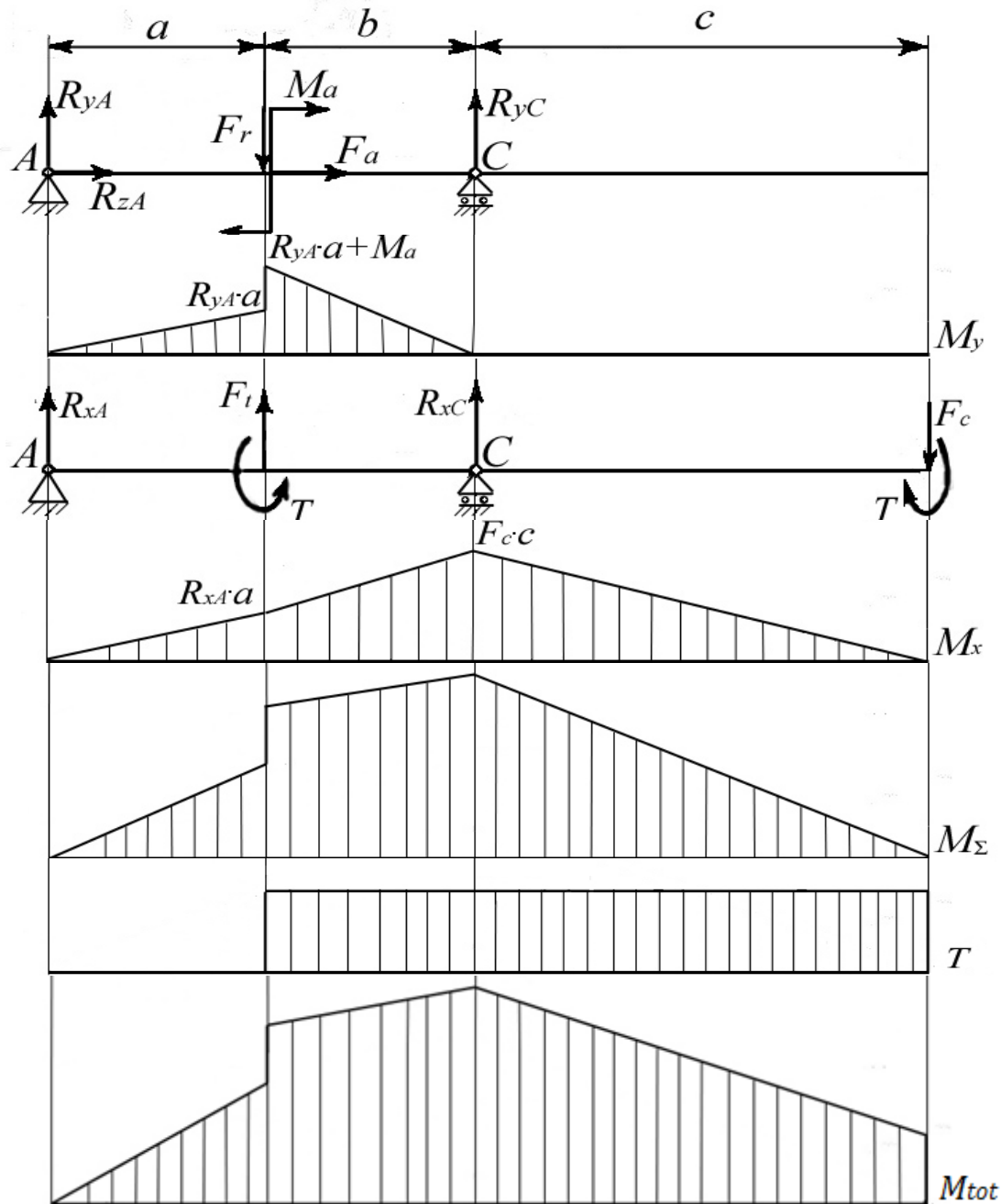
$$5. \sum M_A = 0 : F_t \cdot a + R_{xC} \cdot (a + b) - F_c \cdot (a + b + c) = 0;$$

$$\sum M_c = 0 : -R_{xA} \cdot (a + b) - F_t \cdot b - F_c \cdot c = 0;$$

$$\text{Checking: } \sum F_{xi} = 0 : R_{xA} + F_t + R_{xC} - F_c = 0.$$

$$6. 0 \leq x \leq a; \quad M_x = R_{xA} \cdot x; \quad M_x(0) = 0; \quad M_x(a) = R_{xA} \cdot a;$$

$$0 \leq x \leq c; \quad M_x = F_c \cdot x; \quad M_x(0) = 0; \quad M_x(c) = F_c \cdot c.$$



7. $M_\Sigma = \sqrt{M_x^2 + M_y^2};$

8. T

9. $M_{tot} = \sqrt{M_t^2 + 0.75 \cdot T^2};$

Calculation for static strength

$$\sigma = \frac{M}{W} \leq [\sigma_{-1}];$$

$$M = M_{tot \max}; \quad W = \frac{\pi \cdot d^3}{32};$$

$$d = \sqrt[3]{\frac{M_{tot \max}}{0.1 \cdot [\sigma_{-1}]}}.$$

$$[\sigma_{-1}] = 40 \dots 120 \text{ MPa}.$$